

# Main

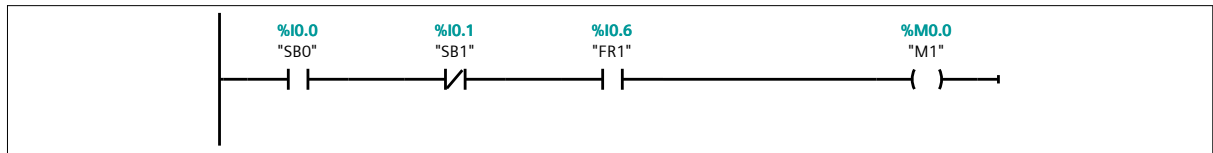
## Main Proprietà

### Generale

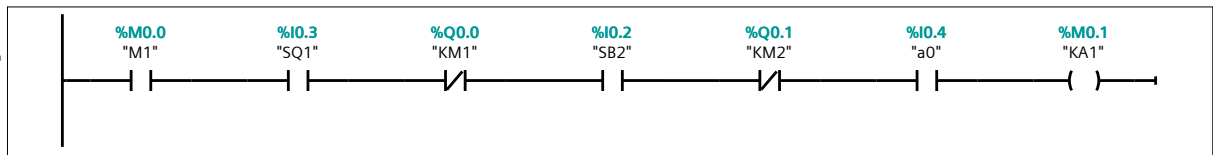
Nome	Main	Numero	1
Tipo	OB.ProgramCycle	Linguaggio	KOP
<b>Informazioni</b>			
Titolo	"Main Program Sweep (Cycle)"	Autore	
Commento		Famiglia	
Versione	0.1	ID utente	

Nome	Tipo di dati	Offset
Temp		

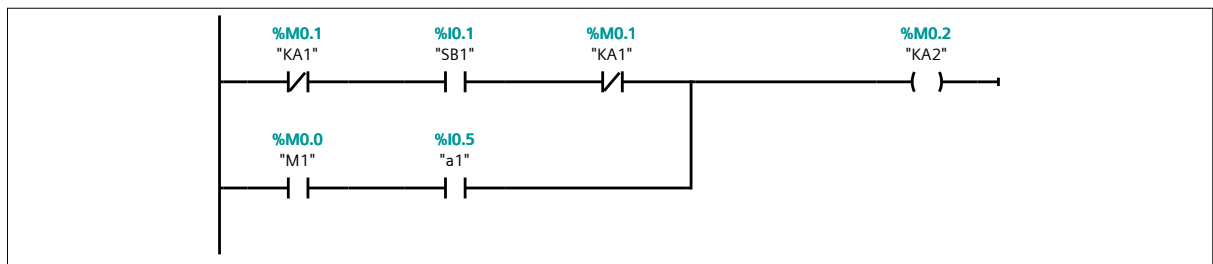
### Segmento 1: Memoria Sicurezza



### Segmento 2: Ramo Relè per A+

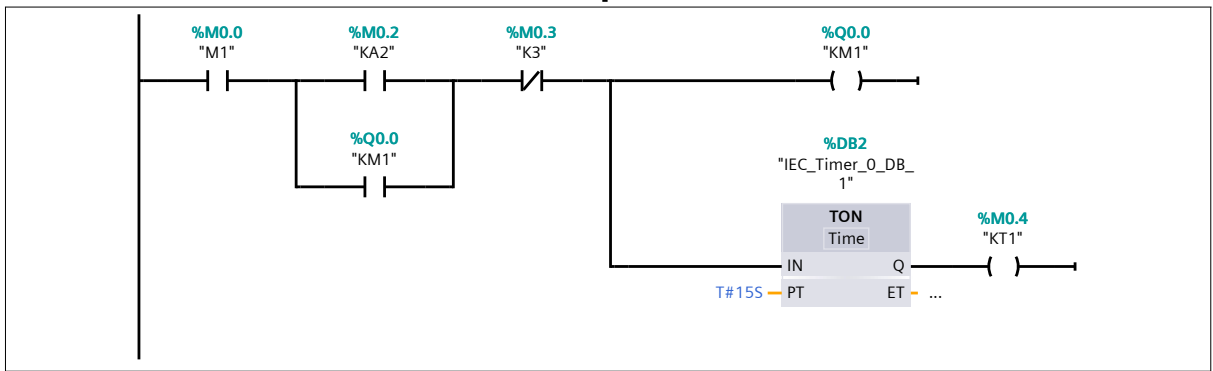


### Segmento 3: Ramo Relè A-

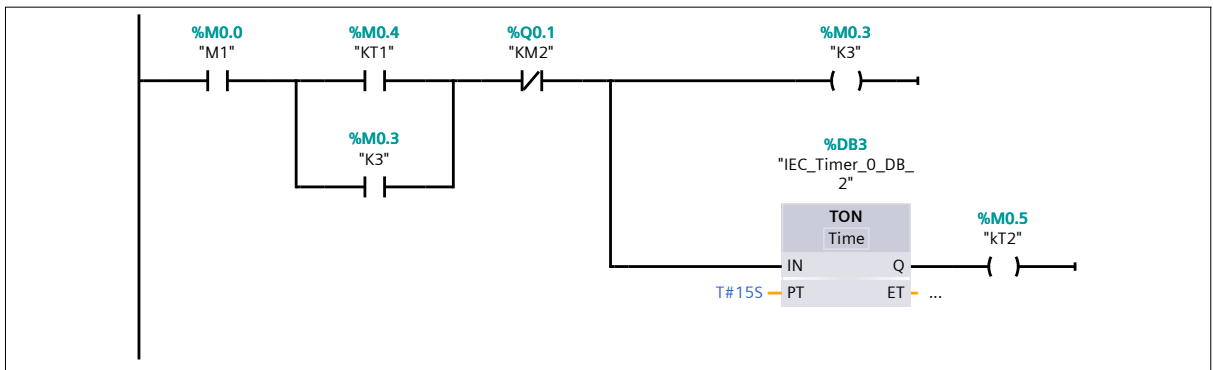


### Segmento 4: Marcia oraria M1 + temporizzatore T1

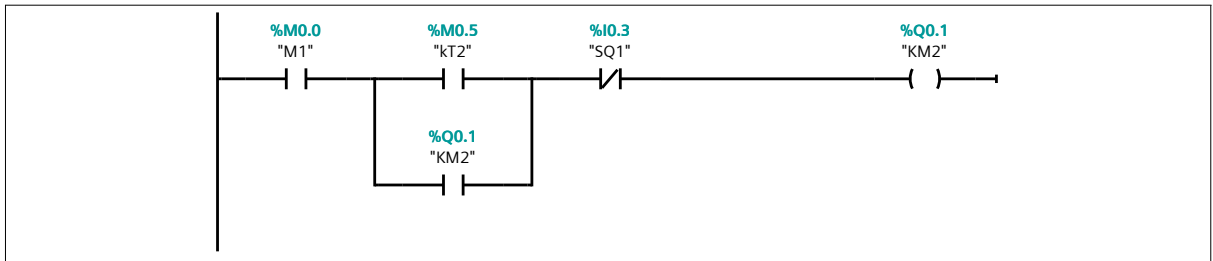
Owner	Project name Impianto Forno-Pneumatico		Date 10/04/2015
	Project Path C:\Pattuelli 2014\Impianto Forno-Pneumatico		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language it-IT	
Approved By	1st View	Version	Sheet 1 - 1



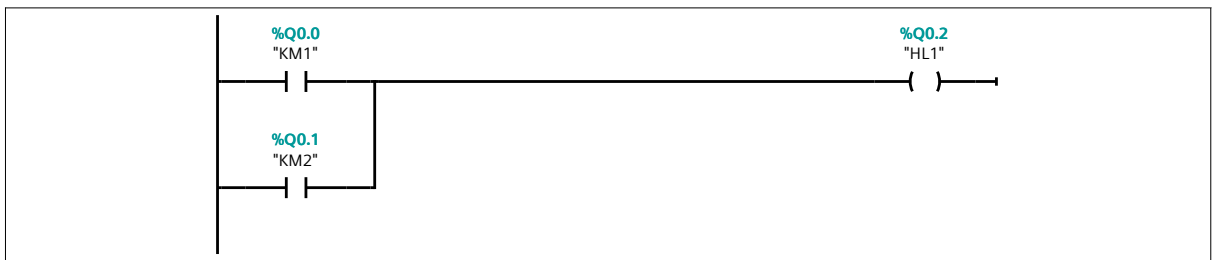
Segmento 5: Ramo Relè ausiliario + Temporizzatore T2



Segmento 6: Marcia antioraria M1



Segmento 7: Lampada marcia M1



Owner	Project name Impianto Forno-Pneumatico		Date 10/04/2015
	Project Path C:\Pattuelli 2014\Impianto Forno-Pneumatico		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language it-IT	
Approved By	1st View	Version	Sheet 1 - 2

1

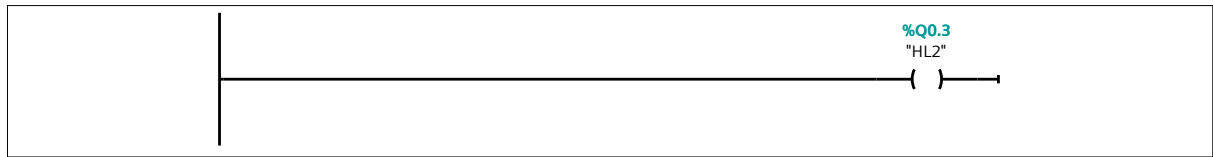
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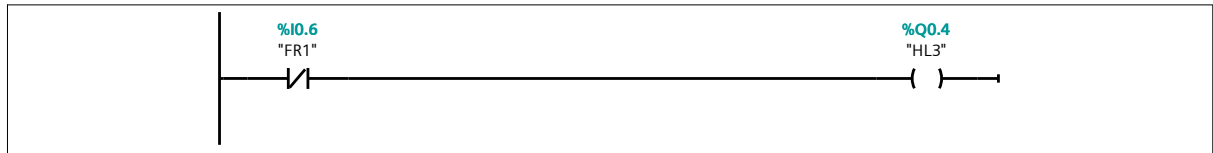
A

### Segmento 8: Lampada presenza rete



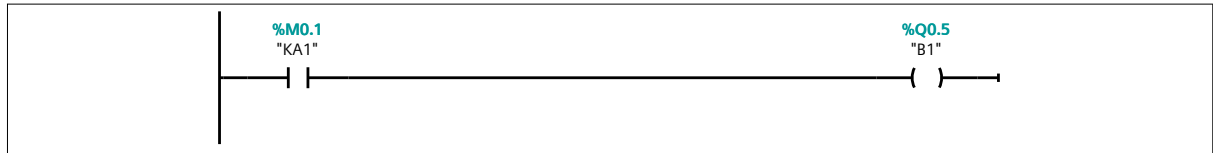
B

### Segmento 9: Lampada guasto termico



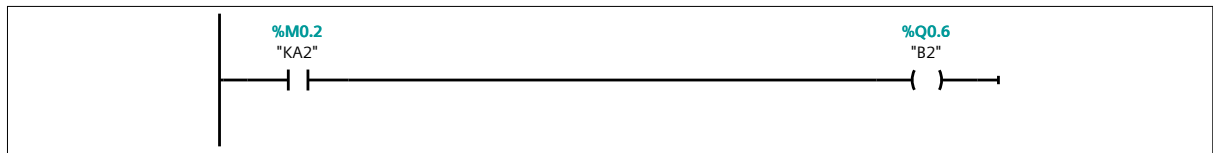
C

### Segmento 10: Bobina uscita pistone



D

### Segmento 11: Bobina rientro pistone



E

F

Owner	Project name	Impianto Forno-Pneumatico	Date	10/04/2015
	Operator	Project Path C:\Pattueli 2014\Impianto Forno-Pneumatico		
Designed By	Location			
Checked By	Description 1st	Language		
Approved By	Description 2nd	it-IT	Version	Sheet
	1st View			1 - 3