

OB1 - <offline>

" "
Nome: Famiglia:
Autore: Versione: 0.1
 Versione blocco: 2
Data e ora Codice: 12/02/2015 12.28.11
Interfaccia: 15/02/1996 16.51.12
Lunghezze (blocco / codice / dati): 00276 00144 00022

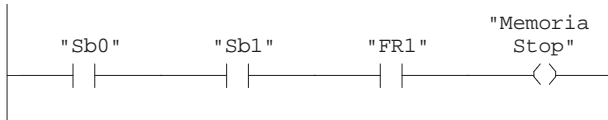
Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Blocco:OB1 "Main Program Sweep (Cycle)"

NASTRO VERNICIATURA E ASCIUGATURA

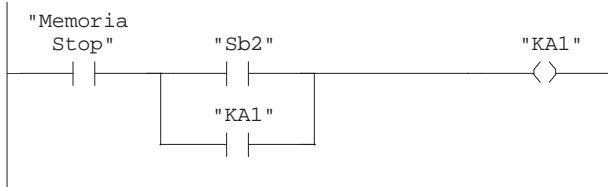
Segmento: 1

Memoria Stop



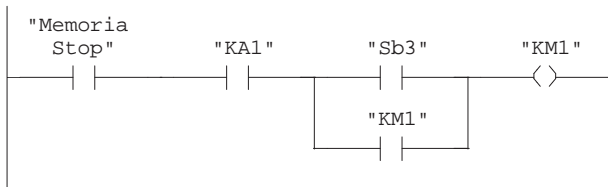
Segmento: 2 Memoria Sistema

avvio sistema



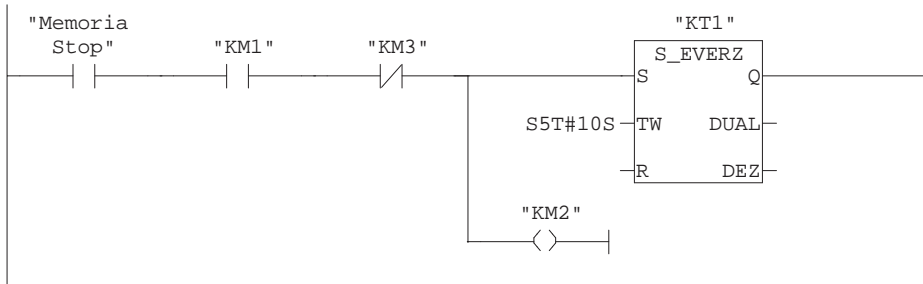
Segmento: 3 Nastro

Nastro



Segmento: 4

Verniciatura



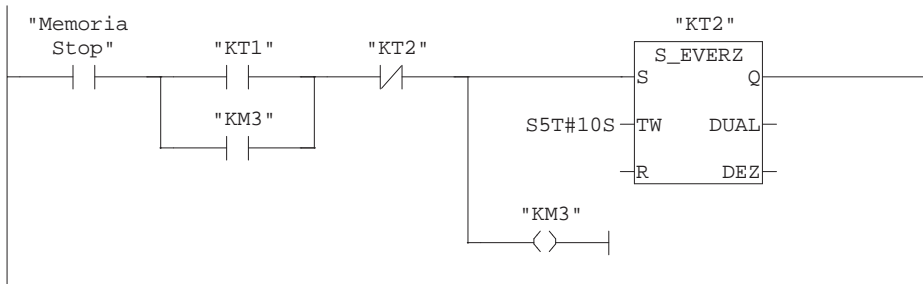
Segmento: 5

segnalazione verniciatura



Segmento: 6

Asciugatura



Segmento: 7

Segnalazione Asciugatura



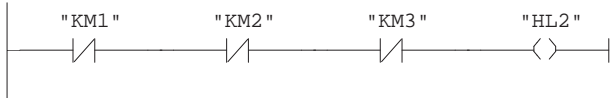
Segmento: 8

Sistema ON



Segmento: 9

MOTORI FERMI



Segmento: 10

Nastro



Segmento: 11

Guasto

